



MEGAMIX II

03930 | PATCHING & RESURFACING

Concrete Rehabilitation

Description

XYPEX MEGAMIX II is a thick repair mortar for the patching and resurfacing of deteriorated concrete. Megamix II has been specifically formulated to produce superior bond, low shrinkage, chemical durability and high strength. It is a one component mortar and can be either sprayed or trowel applied at a thickness of 3/8 in. to 2 in. (10 mm to 50 mm). The high performance characteristics of Megamix II are enhanced by Xypex's unique crystalline waterproofing and protection technology.

NOTE: For rehabilitation applications, where a thin parge coating (less than 3/8 in. or 10 mm) or a cap coat for Xypex Concentrate is required, refer to the product data sheet for Megamix I.

Recommended for the Rehabilitation of:

- Water Tanks and Reservoirs
- Sewage Treatment Plants
- Concrete Water and Sewer Pipes
- Manholes and Vaults
- Marine Structures
- Bridge Structures
- Tunnels and Parking Garages

Advantages

- Excellent adhesion and bond to concrete substrates
- Low shrinkage, fiber reinforced
- Low chloride penetration
- Ready to use – just add water
- Vertical and overhead concrete repair; sprayable
- VOC compliant
- NSF 61 certified

Packaging

Megamix II is available in 55 lb. (25 kg) bags, 60 lb. (27.2 kg) pails, or in customized packaging to meet your specific requirements.

Storage

Xypex products must be stored dry at a minimum temperature of 45°F (7°C). Shelf life is one year.

Coverage

At 1/2 in. (12.5 mm) thickness, each 55 lb. (25 kg) bag of Megamix II will cover 11.3 sq. ft. (1.05 m²), or each 60 lb. (27.2 kg) pail will cover 12.3 sq. ft. (1.14 m²).

Physical Properties

Water Requirement		
0.9 U.S. gallon / 55 lb. bag or 1 U.S. gallon / 60 lb. pail 3.5 litre / 25 kg bag or 3.8 litre / 27.2 kg pail		
Compressive Strength (ASTM C 109)		
@ 24 hrs	3080 psi	21.2 MPa
@ 3 days	5515 psi	38.0 MPa
@ 7 days	6845 psi	47.2 MPa
@ 28 days	8600 psi	59.3 MPa
Flexural Strength (ASTM C 78)		
@ 28 days	1190 psi	8.2 MPa
Splitting Tensile Strength (ASTM C 496)		
@ 28 days	603 psi	4.2 MPa
Direct Tensile Bond Strength to Concrete (ACI 503R Appendix A)		
@ 90 days	330 psi	2.3 MPa
Rapid Chloride Permeability (ASTM C 1202)		
@ 28 days	572 coulombs	
@ 90 days	420 coulombs	
Scaling Resistance (ASTM C 672)		
50 cycles	no scaling	
Chemical Resistance (ASTM C 267)		
mass loss (84 days)	negligible (retained 99.78% mass)	
Setting Time (ASTM C 266)		
initial	4:10 hrs:min	
final	7:10 hrs:min	

Application Procedures

1. **SURFACE PREPARATION** Remove loose, delaminated or unsound concrete by high pressure water blast, chipping, or other means. Complete structural or reinforcing steel corrosion repairs as necessary. Saw cut perimeter of repair area to 3/8 in. (10 mm) depth. Remove dust,

micro fractured particles and foreign material from the repair area by pressure washing or other suitable means necessary to clean surface and obtain desired bond.

2. MIXING PROCEDURES Best results are achieved using a mechanical mortar mixer and paddle with a capacity for low speed continuous blending. For small quantities of material a paddle mixer can be substituted. Mix requires 0.9 U.S. gallons (3.5 litres) of clean water per 55 lb. (25 kg) bag of Megamix II or 1 U.S. gallon (3.8 litres) of clean water per 60 lb. (27.2 kg) pail. Add approximately 90% of the required amount of water to a mixer and then add the Megamix II powder. Mix briefly and add additional water as required up to a maximum of 0.9 U.S. gallons (3.5 litres) per 55 lb. (25 kg) bag of Megamix II or 1 U.S. gallon (3.8 litres) of clean water per 60 lb. (27.2 kg) pail. Mix 3 to 5 minutes to achieve a uniform consistency. Over mixing or delivery delays may result in product stiffening. Do not over water.

3. APPLYING MEGAMIX II Saturate the repair area with clean water and allow the surface to come to a “saturated, surface dry” (SSD) condition. Maintain concrete substrate in this condition during the application process. For improved bond, apply scrub coat of Megamix II onto prepared surface using a stiff bristle brush. Apply full coat of Megamix II while scrub coat is still wet (generally within 20 minutes). Apply Megamix II by low pressure spray equipment with sufficient velocity to compact and build thickness of the mortar. The spray nozzle should have a minimum 0.5 in. (12.5 mm) orifice to prevent clogging. Spray-apply Megamix II, at a right angle to surface, at a distance of 18 to 24 in. (450 mm to 600 mm). Complete finishing operations as quickly as possible. Megamix II can be finished to varying surface textures, including a rough finish directly from spraying nozzle, to semi-smooth using a wood or rubber float or smooth using a steel trowel.

NOTE:

- i. For a recommendation regarding the specific type of equipment required for the mixing and for the spray application of Megamix II, please contact the Technical Services Department of Xypex Chemical Corporation.
- ii. An application of Xypex Concentrate may be specified by an engineer or design authority to provide enhanced waterproofing and chemical protection in extremely harsh conditions.

- iii. Xypex Concentrate should be applied onto the Megamix II surface immediately following moist curing (i.e. 3 days). Ensure that the Megamix surface is rough or scored and saturated to provide “tooth and suction” for the Xypex coating.

4. APPLICATION THICKNESS The thickness of the Megamix II application will depend on specific job site conditions and requirements. As a general guide, application thickness should be between 3/8 in. and 2 in. (10 mm and 50 mm). Single layer thickness for spray application will depend on equipment and applicator skill, but may be up to 2 in. (50 mm) vertical and 1.5 in. (40 mm) overhead. Roughen or score the surface before applying successive layers and apply immediately following initial set.

NOTE: For any application greater than 2 in. (50 mm) contact the Technical Services Department of Xypex Chemical Corporation or your local Xypex representative.

5. CURING Curing is essential for optimum quality and durability of the repair mortar. Cure Megamix II using either ASTM C 309 compliant curing compounds or by moist curing methods. For moist curing, apply continuous source of moisture by spray, or wet burlap and polyethylene sheet or other suitable means for a minimum of 3 days. Containment structures (i.e. reservoirs, tanks, etc.) can be filled with water following 3 days moist curing of the Megamix II coating.

NOTE:

- i. In hot, dry, windy weather, special curing procedures may be required prior to final set. This may involve use of fog spray, or suitable curing compounds following finishing.
- ii. Megamix II should not be mixed and placed at temperatures below 38°F (3°C) or above 86°F (30°C). Protect from rapid evaporation (hot and/or cold and windy conditions).

Technical Services

For more instructions, alternative application methods, or information concerning the compatibility of the Xypex treatment with other products or technologies, contact the Technical Services Department of Xypex Chemical Corporation or your local Xypex representative.

Safe Handling Information

Xypex is alkaline. As a cementitious powder or mixture, Xypex may cause significant skin and eye irritation. Directions for treating these problems are clearly detailed on all Xypex pails and packaging. The Manufacturer also maintains comprehensive and up-to-date Material Safety Data Sheets on all its products. Each sheet contains health and safety information for the protection of workers and customers. The Manufacturer recommends you contact Xypex Chemical Corporation or your local Xypex representative to obtain copies of Material Safety Data Sheets prior to product storage or use.

Warranty

The Manufacturer warrants that the products manufactured by it shall be free from material defects and will be consistent with its normal high quality. Should any of the products be proven defective, the liability to the Manufacturer shall be limited to replacement of the product ex factory. The Manufacturer makes no warranty as to merchantability or fitness for the particular purpose and the warranty is in lieu of all other warranties expressed or implied. The user shall determine the suitability of the product for his intended use and assume all risks and liability in connection therewith.



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